

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

Claim 1 (canceled).

Claim 2 (currently amended): ~~Arrangement~~ The arrangement according to claim ~~±~~ 24, wherein the cover plate and/or the base plate are part of a bent piece of sheet metal, having at least two side wall parts that face the other plate, in each instance.

Claim 3 (currently amended): ~~Arrangement~~ The arrangement according to claim ~~±~~ 24, wherein the cover plate and the base plate are, in each instance, the center part of one of two pieces of sheet metal bent in U shape, and engage into one another with the openings of the U shapes facing one another, rotated by 90°.

Claim 4 (currently amended): ~~Arrangement~~ The arrangement according to claim ~~±~~ 24, ~~wherein~~ further comprising a plurality of spacer elements ~~are~~ inserted within the case, at a distance from the insert, between the cover plate and the base plate.

Claim 5 (currently amended): ~~Arrangement~~ The arrangement according to claim 4, wherein the spacer elements are supported on the inner surfaces of the cover plate and the base plate, and project into openings in the base plate and the cover plate with projections.

Claim 6 (currently amended): ~~Arrangement~~ The arrangement according to claim 4, wherein the spacer elements are welded to the base plate and/or the cover plate.

Claim 7 (currently amended): ~~Arrangement~~ The arrangement according to claim ~~±~~ 24, wherein the insert supports itself on the inner surface of the base plate and/or the cover plate.

Claim 8 (currently amended): ~~Arrangement~~ The arrangement according to claim ~~±~~ 24, wherein the insert is pushed through the recesses of one of the plates from the outside, until it comes to a stop on a first one of the two plates, and is attached to the second of the two plates.

Claim 9 (currently amended): ~~Arrangement~~ The arrangement according to claim ~~±~~ 24, wherein the insert is welded to the base plate and/or the cover plate.

Claim 10 (currently amended): ~~Arrangement~~ The arrangement according to claim  $\pm$  24, wherein the insert is releasably inserted into the case, in destruction-free manner.

Claim 11 (currently amended): ~~Arrangement~~ The arrangement according to claim  $\pm$  24, wherein the insert projects beyond the base plate and/or the cover plate.

Claim 12 (currently amended): ~~Arrangement~~ The arrangement according to claim 11, wherein the insert projects beyond the cover plate and that its upper edge lies essentially in a plane with the upper surface of a sheet-metal cover arrangement.

Claim 13 (currently amended): ~~Arrangement~~ The arrangement according to claim 12, wherein the part of the insert that projects beyond the cover plate has an undercut and that an edge of the sheet-metal cover engages in the undercut.

Claim 14 (currently amended): ~~Arrangement~~ The arrangement according to claim  $\pm$  24, ~~wherein~~ further comprising elastic damping material ~~is~~ inserted between the insert support and the insert.

Claim 15 (currently amended): ~~Arrangement~~ The arrangement according to claim ~~±~~ 24, wherein the insert has a slot for accommodating a core holder.

Claim 16 (currently amended): ~~Arrangement~~ The arrangement according to claim 15, wherein the slot and the core holder continue into the cover plate and that the core holder is supported downward in the slot of the insert and upward by means of a sheet-metal cover arrangement that is attached onto the cover plate.

Claim 17 (currently amended): ~~Arrangement~~ The arrangement according to claim ~~±~~ 24, wherein at least two opposite side walls have a relief for holding the case in a corresponding counter-relief of a molding frame.

Claim 18 (currently amended): ~~Arrangement~~ The arrangement according to claim 17, wherein the relief comprises a groove milled into a side wall.

Claim 19 (currently amended): ~~Arrangement~~ The arrangement according to claim 17, wherein the relief is formed by multiple bending of sheet-metal segments that form the side walls.

Claim 20 (currently amended): ~~Arrangement~~ The arrangement according to claim 17, wherein the case and the counter-relief of

the molding frame overlap horizontally and that damping means are inserted between vertically opposite surfaces of the relief and the counter-relief.

Claim 21 (currently amended): ~~Arrangement~~ The arrangement according to claim 1 24, wherein further comprising a plurality of bracing elements ~~rest~~ resting against side walls of the case from the inside, and ~~brace them~~ bracing said side walls against counter-surfaces of a flange arrangement from the outside, with a positive lock.

Claim 22 (currently amended): ~~Arrangement~~ The arrangement according to claim 1 24, wherein further comprising a plurality of flange rails ~~are~~ firmly connected with the insert support, on opposite side walls, for clamping into the molding machine.

Claim 23 (currently amended): ~~Arrangement~~ The arrangement according to claim 22, wherein further comprising a plurality of junction plates ~~are~~ connected with the side walls as well as the cover plate and/or the base plate, in the interior of the insert support.

Claim 24 (new): An arrangement for producing molded concrete bricks comprising:

(a) at least one insert for determining a contour of a molded brick;

(b) an insert support for holding said at least one insert against a vibrating base;

wherein said insert support comprises a rigid twist-resistant hollow case having a base plate forming a bottom portion of the case, a cover plate vertically distanced from said base plate and forming a top portion of the case, and a plurality of side walls connecting said base plate and said cover plate;

wherein said base plate and said cover plate comprise recesses for accommodating said at least one insert, said recesses having edges for horizontally supporting said at least one insert; and

wherein said at least one insert is horizontally supported by said edges and vertically supported on at least the base plate or the cover plate.